2ch ENCORDER COUNTER and 8~16ch COUNTER TIMER CT08-ER2, CT16-ER2 USER'S MANUAL

4058,4033 (Rev5)



NIC DEVICES

# **TSUJI ELECTRONICS CO., LTD**

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CI08-ER2~CI16- COMMAND	ER2 Command list (Available LAN,U FUNCTION	USB) frequently used commands DETAIL		
ALM?	alarm read 0–15ch	read out the cause of overflow 0–15CH and timer		
		Reply: overXXXXTM or overXXXX		
		read out the cause of overflow 0-xxCH and timer		
ALMX?	alarm read extended to 0-xxch	Reply: overXXXXXXXXTM or		
	xx: 07 to 15	overXXXXXXXX		
CLAL	clear all	clear timer and all channel counters		
CLPC	clear preset counter	clear preset counter (CH7)		
CLTM	clear timer	clear timer		
CLCTxx	clear counter xx	clear counter channel xx xx:00-15		
CLCTxxyy	clear counter xx to yy	clear counter channel xx to yy xx, yy:00-15		
CPR?	counter preset data read	read out preset counter data		
		Reply: 8 digits in dec (Kcts unit) (ex:00010000)		
CPRF?	counter preset data read	read out preset counter data		
	-	Reply: 8 digits in dec (cts unit) (ex:00010000)		
CTMR?uuvvww	counter uu to vv and timer read	read out from channel uu to vv counter and timer		
		uu. vv:00–17		
		Reply: 10 digits in dec ww: 00/no timer, 01/timer		
CTMRH?uuvvww	counter uu to vv and timer read	read out from channel uu to vy counter and timer		
C I MINI I LUUVVWW		uu, vv:00–17		
CTDO	1	Reply: 8 digits in hex ww: 00/no timer, 01/timer		
CTR?xx	counter xx read	read out channel xx counter xx:00-17		
		Reply: 10 digits in dec		
CTRH?xx	counter xx read	read out channel xx counter xx:00-17		
		Reply: 8 digits in hex		
CTR?xxyy	counter xx to yy read	read out channel xx counter xx, yy:00-17		
		Reply: 10 digits in dec (separated by space)		
CTRH?xxyy	counter xx to yy read	read out from channel xx to yy counter		
		xx、yy:00-17		
		Reply: 8 digits in hex (separated by space)		
DSAS	disable auto stop	disable automatic stop until using STOP command		
ENCS	enable counter stop	enable counter stop		
ENTS	enable timer stop	enable timer stop		
GATEIN_DS	gate in disable	gate in disable (counting, even if gate in)		
GATEIN_EN	gate in enable	gate in enable (default)		
GATEIN?	ask gate in mode	ask gate in mode reply : EN or DS		
MOD?	mode read	read out counter mode		
RDAL?	read all counter and timer	read out all counter and timer/Reply: 10 digits in dec		
RDALH?	read all counter and timer	read out all counter and timer/Reply: 8 digits in hex		
SCPRdddd••••	set counter preset data	set preset data to counter (Kcts unit)		
SCPRFdddd••••	set counter preset data	set preset data to counter (rets unit)		
TPR?	timer preset data read	read out preset timer data (ms unit)		
	*	*		
TPRF?	timer preset data read	read out preset timer data ( $\mu$ s unit)		
STOP	stop counter	deactivate counting action		
STPRdddd••••	set preset counter to dddd	set preset timer value (ms unit)		
STPRFdddd••••	set preset counter to dddd••••	set preset timer value ( $\mu$ s unit)		
STRT	start counter	start counting action		
	timer read	read out timer value Reply: 10 digits in dec		
TMR?		read out timer value Reply: 10 digits in hex		
TMR? TMRH?	timer read	read out timer value Reply: 10 digits in hex		
		read out timer value Reply: 10 digits in hex read out software version information		
TMRH?	timer read			
TMRH?	timer read	read out software version information		
TMRH? VER?	timer read version information read	read out software version information Reply: "1.00 11-11-11 CT08-ER2" (example)		
TMRH? VER?	timer read version information read	read out software version information Reply: "1.00 11-11-11 CT08-ER2" (example) read out hardware version information		

Store data commands for synchronous gate signal and timer clock URL https://www.tsujicon.jp

OIL https://www.ta		
COMMAND	FUNCTION	DETAIL
CLGSDN	Clear Gate Synchronous	clear current data acquisition address
	Data Number	(set data address to zero)
CLGSAL	Clear Gate Synchronous	clear current data address and all memory data
	acquired All data	(It takes 30 seconds in all data clear)
GSDNddd•••	Gate Synchronous Data	input gate synchronous data acquisition
	acquisition data Number set to	data address
GSDN?	Gate Synchronous Data	read out gate synchronous data acquisition
	acquisition data Number read	data address Reply : 0 $\sim$ 9999
GSEDddd•••	Gate Synchronous acquisition	input gate synchronous data acquisition end data
	End data Number set to	address. (after end address, acquisition stop.)
GSED?	Gate Synchronous acquisition	read gate synchronous data end address
	End data Number read	Reply : 0 $\sim$ 9999
GT_ACQ_DIF	GateSync. Differential Data Acq.	Differential data acquisition mode
GT_ACQ_FUL	GateSync. Full Data Acq.	Full data acquisition mode (default)
GT_ACQ?	Ask Diff or Full	Ask acquisition mode reply : FUL or DIF

## Synchronous GATE signal data acquisition commands

COMMAND	FUNCTION	DETAIL	
GSTRT	Gate synchronous data	start gate synchronous data acquisition	
	acquisition STaRT	(just after turn on power, it's stop condition)	
GESTRT	Gate Edge synchronous data	start gate edge synchronous data acquisition	
	acquisition STaRT	(just after turn on power, it's stop condition)	

## Synchronous internal clock data acquisition commands

COMMAND	FUNCTION	DETAIL
GTRUNddd•••	Gate Timer synchronous	input synchronous timer data RUN time
	RUN time	$(\mu \text{ s units})$
GTRUN?	Gate Timer synchronous	read out synchronous timer data RUN time
	RUN time read	
GTOFFddd•••	Gate Timer synchronous	input synchronous timer data OFF time
	OFF time	( $\mu$ s units. 120ns as minimum,
		when the off time is zero.)
GTOFF?	Gate Timer synchronous	read out synchronous timer data OFF time
	OFF time read	
GTSTRT	Gate Timer synchronous data	start internal clock synchronous data acquisition
	acquisition STaRT	(Just after turn on power, it's stop condition)

Synchronous data acquisition common commands

COMMAND	uisition common commands FUNCTION	DETAIL	
STOP	gate synchronous data	stop gate synchronous data acquisition	
	acquisition STOP	(Same as command "STOP" of a counting stop )	
GSTS?	Gate synchronous data	read out the status of gate synchronous data	
	acquisition Status read	acquisition	
GSDAL?	Gate synchronous acquired	read out all gate synchronous data	
	all data(0-7ch & time) read	(0 $\sim$ the present data number - 1)	
		Reply: dec	
GSDALX?	Gate synchronous acquired	read out all gate synchronous data	
	all data(0-xxch & time) read	$(0 \sim \text{the present data number} - 1)$	
		Reply: dec	
GSDALH?	Gate synchronous acquired	read out all gate synchronous data	
	all data(0–7ch & time) read	$(0 \sim \text{the present data number} - 1)$	
		Reply: hex	
GSDALXH?	Gate synchronous acquired	read out all gate synchronous data	
	all data(0-xxch & time) read	$(0 \sim \text{the present data number} - 1)$	
		Reply: hex	
GSDRD?xxxxyyyy	Gate synchronous acquired data	read gate synchronous data from xxxx to yyyy	
	(0-7ch) read from xxxx to yyyy	Reply: dec	
GSDRDX?	Gate synchronous acquired data	read gate synchronous data from xxxx to yyyy	
ххххуууу(K)	all ch read from xxxx to yyyy	data number is x1000, if (K) is added to command.	
5555 ( )		Reply: dec	
GSDRDH?xxxxyyyy	Gate synchronous acquired data	read gate synchronous data from xxxx to yyyy	
5555	(0-7ch) read from xxxx to yyyy	Reply: hex	
GSDRDXH?	Gate synchronous acquired data	read gate synchronous data from xxxx to yyyy	
ххххуууу(К)	all ch read from xxxx to yyyy	(Available LAN Hi-speed read mode)	
		Reply: hex	
GSCRD?	Gate synchronous acq. data read	read gate synchronous data from xxxx to yyyy	
uvwxxxxyyyy	(u – v ch) from xxxx to yyyy	Reply: dec ch u to v, w:1 with timer	
GSCRDX?	Gate synchronous acq. data read	read gate synchronous data from xxxx to yyyy	
uuvvwwxxxxyyyy(K)	(uu–vv ch)from xxxx to yyyy	Reply: dec ch uu to vv, ww: 01 with timer	
GSCRDH?		read gate synchronous data from xxxx to yyyy	
uvwxxxxyyyy	(u – v ch) from xxxx to yyyy	Reply: hex ch u to v, w:1 with timer	
GSCRDXH?	Gate synchronous acq. data read	read gate synchronous data from xxxx to yyyy	
uuvvwwxxxxyyyy(K)	(uu–vv ch)from xxxx to yyyy	Reply: hex ch uu to vv, ww: 01 with timer	
Synchronous internal	clock data acquisition commands		
COMMAND	FUNCTION	DETAIL	
GTRUNddd•••	Gate Timer synchronous	input synchronous timer data RUN time	
	RUN time	$(\mu \text{ s units})$	
GTRUN?	Gate Timer synchronous	read out synchronous timer data RUN time	
	RUN time read		
GTOFFddd•••	Gate Timer synchronous	input synchronous timer data OFF time	
	OFF time	( $\mu$ s units. 120ns as minimum,	
		when the off time is zero.)	
		1	
GTOFF?	Gate Timer synchronous	read out synchronous timer data OFF time	

## Synchronous data acquisition common commands

COMMAND	FUNCTION	DETAIL
	gate synchronous data acquisition STOP	stop gate synchronous data acquisition
	-	read out the status of gate synchronous data acquisition

Continuation	synchronous	reading	command	of a	counter timer	
0 011011144001011	0,110111 0110 40	10000110	00111110110	01 G	counter third	

COMMAND	FUNCTION	DETAIL
TSDL(H)uvw	Timer Synchronous DownLoad	Specify the counter ch from u to v and w/ or w/o
() · · ·	ch u to v and timer	timer data to download in synchronization with timer
		w: 0/no timer data, 1/timer data
		Reply: dec w/o "H", hex w/ "H"
TSDLX(H)uuvvww	Timer Synchronous DownLoad	Specify the counter ch from uu to vv and w/ or w/o
	ch uu to vv and timer	timer data to download in synchronization with timer
	ch du to vv and timer	ww: 00/no timer data, 01/timer data
		Reply: dec w/o "H", hex w/ "H"
TSDL?	Timer Synchronous DownLoad	Read out the counter ch and w/ or w/o timer data
ISDL!	Setting Read	to download in synchronization with timer
	Setting Read	-
		Reply (example) : H_uu_vv_ww, D_uu_vv_ww "H":hex "D":dec
TCDT	Timer Semalar Denne Denne Leed	
TSDTxxx	Timer Synchronous DownLoad	Set interval time of download per ms.
<b>TOD TO</b>	interval Time	· · · · 1 m· · · 1
TSDT?	interval Time read	interval Time read
TSDSTRT	Download START	Download START
TSDSTOP	Download STOP	Download STOP
XSDL(H)uvw	eXternal Synchronous DownLoad	Specify the counter ch from u to v and w/ or w/o
		timer data to download in sync with external gate signal
	ch u to v and timer	w: 0/no timer data, 1/timer data
		Reply: dec w/o "H", hex w/ "H"
XSDLX(H)uuvvww	eXternal Synchronous DownLoad	Specify the counter ch from uu to vv and w/ or w/o
	ch uu to vv and timer	timer data to download in sync with external gate signal
		ww: 00/no timer data, 01/timer data
		Reply: dec w/o "H", hex w/ "H"
XSDL?	eXternal Synchronous DownLoad	Read out the counter ch and w/ or w/o timer data
	Setting Read	to download in sync with external gate signal
		Reply (example) : H_uu_vv_ww, D_uu_vv_ww
		"H":hex "D":dec
XSDSTRT	Download START	Download START
XSDSTOP	Download STOP	Download STOP
STOP	stop counter and Download	stop counter and Download
LCD display function	n command (for a type with a display	)
COMMAND	FUNCTION	DETAIL
SDUxx	set display upper row xx channel	set xx channel to LCD display upper row
		xx:00-07
SDUTM	set display upper row timer data	set timer data to LCD display upper row
SDUCP	set display upper row	set counter preset data to LCD display upper row
	counter preset data	
SDUTP	set display upper row	set timer preset data to LCD display upper row
	timer preset data	
SDLxx	set display lower row xx channel	set xx channel to LCD display lower row xx:00-07
SDLTM	set display lower row timer data	set timer to LCD display lower row
SDLCP	set display lower row	set counter preset data to LCD display lower row
	counter preset data	
SDLTP	set display lower row	set timer preset data to LCD display lower row
		1
	timer preset data	
BKON	timer preset data Back Light ON	Turn on back light

LAN command		
COMMAND	FUNCTION	DETAIL
MAC?	MAC address read	reply (example) : 0050C2970018
	Read only	
IPAxxx_xxx_xxx_xxx	IP address set	Set IP address
	xxx: 000~255	Activated after power on again or command "RSET"
IPA?	IP address read	Read IP address
		Reply (example) : IPA192_168_001_155
PRTx···x	Set port number	Set port number
	example: PRT7777	Activated after power on again or command "RSET"
PRT?	Port number read	Read port number
		Reply (example) : PRT 7777
GTWxxx_xxx_xxx_xxx	GateWay address set	Set LAN Gate Way address
	xxx: 000~255	Activated after power on again or command "RSET"
GTW?	GateWay address read	Read LAN Gate Way address
		Reply (example) : GTW192_168_001_001
SNMxxx_xxx_xxx_xxx	SubNetMask set	Set LAN Sub Net Mask
	xxx: 000~255	Activated after power on again or command "RSET"
SNM?	SubNetMask read	Read LAN Sub Net Mask
		Reply (example) : SNM255_255_255_000

Special command (internal ROM initialize command. Please use it by USB communication, when IP address became unknown, or, when a problem occurred and should be initialized.)

COMMAND	FUNCTION	DETAIL
INITROM	Internal ROM data	Initialize internal ROM data
	Initialize	Please see the section 4–5–6 for detail of initialize.

Command return "O.K" or "NG", when a command is not required to response

COMMAND	FUNCTION	DETAIL
ALL_REP_EN	All reply enabel	Sets a reply for all the commands
		Reply "OK" or "NG" from the command
		except inquiry command
ALL_REP_DS	All reply disable	No reply from the commands except inquiry command
ALL_REP?	All reply mode request	Ask the status of "all reply enable"
		Reply: EN=enable, DS=disable

Command to set  $10 \,\mu$  s to minimum pulse width of RUN output (TTL)

COMMAND	FUNCTION	DETAIL
MIN10U_EN	Minimum 10u enable	Sets 10us to minimum pulse width
MIN10U_DS	Minimum 10u disable	Sets minimum pulse width as a condition
MIN10U?	MIN10U mode request	Ask MIN10U mode
		Reply: EN=mode on, DS=mode off

COMMAND	FUNCTION	DETAIL	
S30	Encorder chA read	chA counter read request	
		$Reply:RA \pm \Box \Box \cdots \Box \Box  (\Box:Decimal)$	
S32	Encorder chB read	chB counter read request	
		$Reply:RB \pm \Box \Box \cdots \Box \Box \qquad (\Box:Decimal)$	
SA±□□···□□	Encorder chA preset	chA counter preset	
		(□:Decimal)	
SB±□□···□□	Encorder chA preset	chB counter preset	
		(□:Decimal)	
S20x	Encorder chA count mode set	Setting chA	
		x: F/cw up, R/ccw up, 1/1times, 2/2times, 4/4times	
S22x	Encorder chB count mode set	Setting chB	
		x: F/cw up, R/ccw up, 1/1times, 2/2times, 4/4times	
ZC	counter clear by z-phese sig	Z-phase counter clear request	
	enable	□:A~B	
ZN	counter clear by z-phese sig	Z-phase counter clear cancel	
	disable	□:A~B	
$ZT\Box \triangle$ counter clear timing set Select "Z-phase rising edge" or "Z-phase		Select "Z-phase rising edge" or "Z-phase falling edge",	
		to set the timing of clearing the counter.	
		$\Box$ :A $\sim$ B, $\triangle$ :U/rise edge, D/fall edge	
ZS□	counter clear setting read	Z-phase counter clear status read	
		$\Box$ :A $\sim$ B	
$MW \triangle \pm \Box \Box \Box \Box \Box \Box \Box \Box \Box \Box$	Multiplier set	Scaling Parameter:multiplier setting	
(must be in the format)		$\triangle:A\sim B$ , $\square:Decimal number$	
$MR \triangle$	Multiplier read	Scaling Parameter:multiplier read request	
		reply: $M \triangle \pm \Box \Box \Box \Box \Box \Box \Box \Box \Box \Box$	
OW△±□□···□□	Offset set	Scaling Parameter: offset setting	
∆:A~B, □:Deci		$\triangle:A \sim B$ , $\square:Decimal number$	
OR△	Offset read	Scaling Parameter:offset read request	
		reply:O $\triangle \pm \Box \Delta$ :A~B, $\Box$ :10digit	
D△ Scaled value read Scaled value read request		Scaled value read request	
		reply: $D \triangle \pm \Box \cdots \Box . \Box \cdots \Box $ $\triangle:A \sim B, \Box:10 digit$	

## Command for Encorder Counter

## Input mode command

input mode command				
IN? xx	Return input mode settings	Read input mode settings		
	of xx $\sim$ xx+7	Reply:		
	xx: 00, 08, 16, 24, 32,	(xx=00)		
	40, 48, 56	CH 00 - 07 : TTL_Hi TTL_Hi TTL_50 TTL_50 NIM NIM TTL_50 TTL_50		
		(xx=56)		
		CH 56 – 63 : TTL_Hi TTL_Hi TTL_50 TTL_50 NIM NIM TTL_50 TTL_50		
THI ALL	Sets all channel to TTL Hi–Z	Set the input mode of all channels to TTL Hi–Z		
		Reply: OK		
THI x	Sets CHx and CHx+1 to	Set the input mode of CHx amd CHx+1 to TTL Hi-Z		
	TTL Hi–Z	Reply: OK		
	x: 0, 2, 4, , 62			
T50 ALL	Sets all channel to TTL 50 $\Omega$	Set all channel input mode to TTL 50 $\Omega$		
		Reply: OK		
Т50 х	Sets CHx and CHx+1 to	Set the input mode of CHx amd CHx+1 to TTL 50 $\Omega$		
	TTL 50 $\Omega$	Reply: OK		
	x: 0, 2, 4,, 62			
NIM ALL	Sets all channel to NIM	Set all channel input mode to NIM		
		Reply: OK		
NIM x	Sets CHx and CHx+1 to NIM	Set the input mode of CHx amd CHx+1 to NIM		
	x: 0, 2, 4,, 62	Reply: OK		

External Control Signal Polarity Selection Command (Hardware Version 5 or later
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PGATE?	Inquires GATE Signal Polarity	Returns GATE signal polarity		
		Response: Positive or Negative		
PGATEP Sets GATE polarity to positive S		Sets GATE polarity to positive		
		Reply: OK	М	S
PGATEN	Sets GATE polarity to negative	Sets GATE polarity to negative		
		Reply: OK	М	S
PSTART?	Inquires Start Signal Polarity	Returns START signal polarity		
		Response: Positive or Negative		
PSTARTP	Sets START polarity to positive	Sets START polarity to positive		
		Reply: OK	М	S
PSTARTN	Sets START polarity to negative	Sets START polarity to negative		
		Reply: OK	М	S
PSTOP?	Inquires STOP Signal Polarity	Returns STOP signal polarity		
		Response: Positive or Negative		
PSTOPP	Sets STOP polarity to positive	Sets STOP polarity to positive		
		Reply: OK	М	S
PSTOPN	Sets STOP polarity to negative	Sets STOP polarity to negative		
		Reply: OK	М	S
PRUN?	Inquires RUN Signal Polarity	Returns RUN signal polarity		
		Response: Positive or Negative		
PRUNP	Sets RUN polarity to positive	Sets RUN polarity to positive		
		Reply: OK	М	S
PRUNN	Sets RUN polarity to negative	Sets RUN polarity to negative		
		Reply: OK	М	S

## CONTENTS

1. Specifications · · · · · · · · · · · · · · · · · · ·	10
1–1. Abstract ·····	10
1-2. Appearance ·····	10
1–3.Block Diagram ••••••	11
2.Before using •••••	12
2–1. Select input signal level for count and read input mode settings •••••••••••	12
2–2.Setting LAN communication ••••••	12
2-2-1.Preparation for setting ••••••	12
2–2–2.Change setting of network ••••••	13
2–2–3.Turn back PC set data ••••••	13
2-2-4.Connection test ••••••	13
2-3.Setting USB communication ••••••	14
2–3–1.Preparations for setting ••••••	14
2-3-2.Connecting test ••••••	14
2-4.Connect communication cables •••••	14
2-4-1.Connect communication cables ••••••••••••••••••••••••••••••••••••	14
2-4-2.Connect count signal ·····	14
2-4-3.Start signal (TTL positive logic) ••••••	14
2-4-4.Stop signal (TTL positive logic) ••••••	15
2-4-5.Gate signal (TTL positive logic) ••••••	15
2-4-6.Monitor out signal (In counting, TTL positive logic) •••••••	15
3. Communication commands ••••••	16
3–1.Communication commands	16
3–2.Read-out commands for counter set and the status of setting ••••••••••••••••••••••••••••••••••••	16
3–2–1.Stop enable by count value ••••••	16
3–2–2.Stop enable by timer value ••••••	16
3-2-3.Stop disable by counter timer ••••••	16
3–2–4.Inquiry of action mode ••••••••••••••••••••••••••••••••••••	16
3-2-5.Setting and readout of preset counter ••••••••••••••••••••••••••••••••••••	16
3-2-6.Setting and readout of preset timer ••••••••••••••••••••••••••••••••••••	17
3–3.Commands of counter operation ••••••	17
3–3–1.Counter start •••••••	17
3-3-2.Counter stop	17
3–3–3.Gate in enable/disable ••••••••••••••••••••••••••••••••••••	17
3–4.Read–out and clear commands for counter and timer ••••••••••••••••••••••••••••••••••••	18
3-4-1.Read-out and clear commands for all counter and timer ••••••••••••••••••••••••••••••••••••	18
3-4-2.Read-out and clear commands for all counter ••••••••••••••••••••••••••••••••••••	19
3-4-3.Read-out and clear commands for timer and setting reading ••••••••••••••••••••••••••••••••••••	19
3-4-4. The continuation read of the synchronous timer counter by an internal timer ••••••••••••	20
3-4-5. The continuation read of the synchronous timer counter by the external gate input	21
3–5.Inquiry of over-flow count data ••••••	23
3–6.Inquiry of software version information ••••••	23
3–7.Other commands ••••••	23
1)All reply mode : Command return "O. K" or "NG", when a command is not required to response ••••••	23
2)Command to read internal flag of counter •••••••	24
4.Counter data acquisition commands for internal RAM ••••••	25
4–1.About count data acquisition commands ••••••	25
4–2.Preparation for data acquisition commands •••••••	25
4-2-1.Clear current data address ······	26
4–2–2.Clear current data address and all stored data •••••••••••••••••••••••••••••••••	26
4-2-3.Set and read gate synchronous data acquisition current data address ••••••••••••••••••••••••	26
4-2-4.Set and read gate synchronous data acquisition end data address ••••••••••••••••••••••••••••••	26
4-2-5.Setting of an accumulated data acquisition and an increment data acquisition	26

4–3 Synchronous gate signal data acquisition commands •••••••	27				
4–4 Synchronous internal clock data acquisition commands ••••••	27				
4–4–1 Set and read synchronous timer RUN time ••••••	27				
4–4–2 Set and read synchronous timer OFF time •••••••	27				
4-4-3 Start synchronous timer clock data acquisition •••••••	28				
4–5 Common commands on synchronous data acquisition ••••••••••••••••••••••••••••••••••••	28				
4-5-1.Counter stop •••••••	28				
4–5–2.Read out the status of synchronous gate data acquisition ••••••••••••••••••••••••••••••••••••	28				
4–5–3.Read out all stored data(0 $\sim$ current data address) $\cdots$	28				
4–5–4.Read out stored data of specific range ••••••••••••••••••••••••••••••••••••	29				
4-5-5.LAN set up commandsLAN set up commands ••••••••••••••••••••••••••••••••••••	31				
4–5–6.Special commands ••••••	32				
4–5–7.Data read time ••••••••••••••••••••••••••••••••••••	32				
5.Encorder Counter ·····	34				
5–1.Read and Preset •••••••	34				
5–1–1.Encorder Counter read command ••••••	34				
5–1–2.Encorder Counter preset command ••••••	34				
5–2.Encorder Counter setting •••••••	34				
5–2–1.Direction of rotation and Count UP/DOWN ••••••	34				
5-2-2.Setting confirmation command ••••••	35				
5–3.Clerar Encorder Counter by Z–phase signal ·····	35				
5-4.Set scaling parameter •••••••	35				
5–4–1.Multiplier setting command ••••••••••••••••••••••••••••••••••••	35				
5-4-2.Offset setting comand •••••	36				
5–4–3.Scaled value read command ••••••	36				
6.Abstract of LCD display ••••••	37				
6–1.Spec of LCD display •••••	37				
6–2.LCD display commands ••••••	37				
6–3.Backlight control commands ·····	37				
6-4.Scaling function ••••••••••••••••••••••••••••••••••••	37				
7.Firmware update ••••••••	38				
8.Synchronous drive of multi units •••••••	39				
9.Designation and cancellation of RUN output TTL pulse width $10\mu$ s at the minimum $\cdots$	39				
10.Regulations and guidelines ••••••	39				
11. Interface with external devices •••••••	40				
12. Regarding to remote controlled input termination switch ••••••••••••••••••••••••••••••••••••	40				
13.Trial software ••••••••••••••••••••••••••••••••••••					
14.Performance and specifications ••••••••••••••••••••••••••••••••••••					

## User's manual

## 1. Specifications

1–1. Abstract

CT08 (16) -ER2 is based on the 8ch counter timer CT08-01D, it is a multifunction machine plus the function of 2ch encoder counter ER2C-04.Position information and counter information such as when continuously acquires the count data that depends on the position can be acquired simultaneously.

Set time until 0.000001 seconds to more than 1,000,000 seconds, set number of counts can be set

to any until 1cts  $\sim$  4,294,967Kcts. The case is EIA2. The 16-character  $\times$  2-stage LCD display

of larger character size  $8 \times 5$ , from among timers and counters and encoder counter,

two channels will be displayed. External communication is a LAN or USB.

In synchronization with the GATE IN signal ON / OFF or internal clock you can collect the data

up to a maximum of 30,000. It can also be used as a counter-timer CT08 (16) -01D.

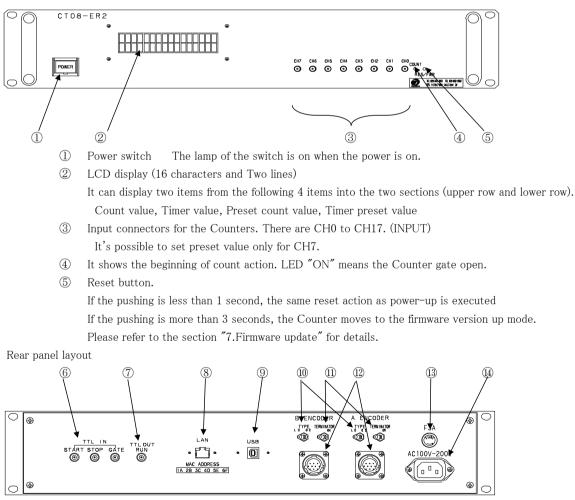
And it can also be used as an encoder counter ER2C-04.

If you want to collect data in accordance with the timing in timer synchronization and

gate synchronization is a counter-timer function, will be collected at the same time as the counter data of the data also ch8, ch9 of encoder counter. In the case of the CT16, the data of the encoder counter will be collected at the same time as the counter data to ch16, ch17.

## 1-2.Appearance(CT08-01E)

Front panel layout



6 Connect TTL level signal (3.3 – 5V) from external unit.

START: When upward edge signal is "ON" ("H"), it starts counting. (INPUT) Normally (not connected) START signal is "L".

When count mode is selected to "Counter 07 stop" or "Timer stop" and count value or timer value goes on limit, START can't become true.

- When upward edge signal is "ON" ("H"), counting action stopped. (INPUT) STOP: Normally (not connected) STOP signal is "L".
- GATE: When GATE signal goes "L", count action stopped during this level. (INPUT) When it goes "H", count action starts again. Normally (not connected) GATE signal is "H".
- (7)TTL (3.3V) output connector while counter is operating.

You can synchronous operation by the highest counter if you connect GATE connector of other modules.

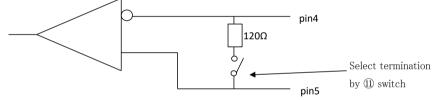
With inner DIP switches, you can invert logic level on START, STOP, GATE, and RUN signals. Default setting is "ON" ("H"). If you change corresponding DSW2 switches on printed-circuit board ON to OFF, they changes "OFF" ("L").

- (8) This one is ETHERNET(LAN)connection port. It's adapted to 10BASE-T,100BASE-T communication.
- 9 This one is USB port.
- (10) Select Encorder Counter type for (12) connector O.C: Open collector
  - L.D: Line driver
- (11) Selsect Termination(120 $\Omega$ )
- (12) Input Signals from Encorder counter Pannel side connector SRCN2A16-10S(JAE)

Cable side connector SRCN6A16-10P(JAE)

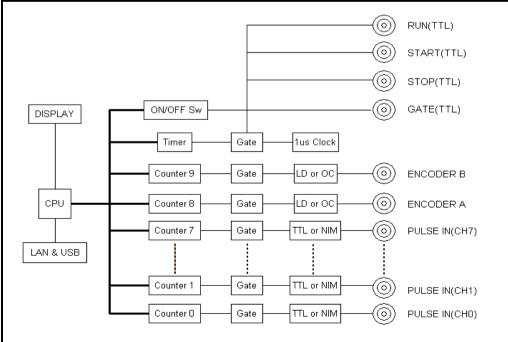
	Cubic	bide comit	/0:01	01101101110	101 ()1 12/					
	1	2	3	4	5	6	7	8	9	10
Line driver	+5V	GND	(N.C)	Phase A	Phase A	Phase B	Phase B	Phase Z	Phase Z	F.G
Open Collector	+5V	GND	(N.C)	Phase A	(N.C)	Phase B	(N.C)	(N.C)	Phase Z	F.G

Line driver input (in case of pin4-5. pin6-7,pin8-9 are also same)



- Fuse holder 3A(200V) mini fuse available. (13)
- (14) AC90V to 240V power supply cable.

1-3.Block diagram(CT08-ER2)



2.Before using

2-1. Select input signal level for count and read input mode settings

CT08(16)-ER2 can select count input signal mode from TTL Hi-Z, TTL 50  $\Omega$  or NIM in units of 2CH. TTL Hi-Z is the factory setting.

2–2.Setting LAN communication

2-2-1.Preparation for setting

To control this one by LAN communication, it's need to some setting items by 10Base-T/100Base-T communication cable. Setting protocol is telnet protocol by TCP/IP connection.

To connect network by this one, IP address, subnet mask, and Port NO must be set to this unit.

Factory default is "IP address is 192.168.1.123", "sub net mask is 255.255.255.0" and

"Port NO is 7777 ".

When connecting PC directly, it's need to use cross cable. Otherwise using HUB module, it's no need to use cross cable.

The way of connecting PC directly is as follows.

It's need to set IP address and subnet mask to your PC.

Set IP address to 192.168.1.10, and subnet mask to 255.255.255.0, for example.

About the way of setting address to your PC, see your PC manual.

Select MS-DOS prompt and access command "ping" in MS-DOS prompt.

C:\Windows>ping 192.168.1.123

Pinging 192.168.1.123 with 32 bytes of data:

Reply from 192.168.1.123: bytes=32 time=2ms TTL=255 Reply from 192.168.1.123: bytes=32 time=1ms TTL=255 Reply from 192.168.1.123: bytes=32 time=1ms TTL=255 Reply from 192.168.1.123: bytes=32 time=1ms TTL=255

#### C:\Windows>

If replies are listed above, physical connection is correct. If physical connection is not correct, communication replies are these.

#### C:\Windows>ping 192.168.1.123

Pinging 192.168.1.123 with 32 bytes of data:

Request timed out. Request timed out. Request timed out.

Request timed out.

#### C:¥Windows>

In this case please retry the connection again after confirming the cable connection.

2-2-2.Change setting of network

Once you check connection is correct, enter new IP address and new telnet port NO of CT16-ER2. (If default NO is OK, you don't have to do this operation.) Default IP address is 192.168.1.123, and default port number is 7777. IP address must be changed according to your network system. If a port number doesn't need change, you may use number 7777.

Let's try connecting test by optional Windows software such as "telnet". Example test data is "telnet 192.168.1.123 7777" in MS-DOS prompt screen. ( Use default setting, or use the current setting.) When in telnet operation, send data "VER?" which are expected reply data. If reply data is like "1.04 15-05-19 CT08-ER2", then communication line is right. "Telnet" function contains hardware and software function, when disconnect line, line must be cut off by "telnet" software operation before hardware disconnection.

Next, please change IP address, port NO., Gate Way, and Sub net mask by telnet.

#### Change IP address :

IPAxxx\_xxx\_xxx\_xxx

If you need to change IP address to 192.168.1.60, please execute the command as below. IPA192 168 001 060

Confirm IP address :

#### IPA?

And return is as follow. IPA192 168 001 060

.

Change port number :

## PRTxxxx

If you need to change port number to 10999, please execute the command as below. PRT10999

Confirm port number :

PRT?

And return is as follow.

PRT 10999

If need, you can change sub net mask, and Gate Way address.

After the above changes, CT48-01E is working with new setting, if the one of three is executed.

- Send the command "RSET"
- Push RES/FWR switch 1sec at the front panel
- Power off, and power on after few seconds.

When LAN setting such as IP address became unknown, a setting change by LAN is not possible. In that case, using USB communication at section 2–3, you can confirm and change.

#### 2–2–3. Turn back PC set data

When PC settings were changed, move to the initial PC settings.

#### 2-2-4.Connecting test

Let's try connecting test by optional Windows software such as "telnet".

Example test data is "telnet 192.168.1.123 7777" in MS-DOS prompt screen.

(IP address number must to be set number preliminary.)

When in telnet operation, send data "VER?" which are expected reply data.

If reply data is like " $1.04 \ 15-05-19 \ CT08-ER2$ ", then communication line is right.

"Telnet" function contains hardware and software function, when disconnect line, line must be cut off

by "telnet" software operation before hardware disconnection.

#### 2-3.Setting USB communication

2–3–1.Preparations for setting

Driver software for USB (Universal Serial Bus) operation is downloaded from our web server. http://www.tsuji-denshi.co.jp/download\_file/YS\_USBCOM.EXE

By installing this software, connecting is done like a COM port connection.

Switch on a CT48-01E, connect USB cable, then there will be message box that shows "New hardware device was found (CDC-RS232)". According to PC directions, specify 'the folders of downloaded driver software.

When the driver software installs are done, open the "Control Panel" (START  $\rightarrow$  Control Panel), click the "System" icon. Then property display of system appears. Select the "Device Manager". Confirm the USB Serial Port (Com\*) number in the tree between Port display.

You can see like "YS USB COM Port (COM5)" in port "COM and LPT" in tree.

Select the USB Serial Port (Com\*), click Advanced in Port Setting display. It's possible to change COM Port number. Click the check box Disable PNP  $\Box$ , it's possible to short operation time in connecting USB cable again.

You don't need to change RS232C setting like baud rate.

2-3-2. Connecting test

Launch RS-232C communication software such as hyper-terminal including PC. Set COM port number which is known in previous item, it's need to check communication line is available or not. In this case It's no need to set baud rate. Send the command data such as "VER?", then get the reply "1.04 15-05-19 CT08-ER2", there is no problem for communication.

#### 2-4.Connect communication cables

2-4-1.Connect communication cables

Connect the communication cable to USB port or LAN port on rear panel.

There is no need to connect both side, but there will be no problem even if connect both side.

If connected both side, latest command will be valid to the unit.

The Counter accepts 8 LAN connections at the same time.

However, only one connection is available regarding download.

During download, there is no reply message for the speed improvement.

But, the Counter accepts the command to stop download.

During high speed download (hexadecimal download), it may be unable to stop in the middle of run.

Because, the Counter is busy to receive data, and the software may be unable to send the stop

command from the same line. (It becomes easy to occur when COMM monitor is being displayed.) In this case, you can send the stop command via other software and other LAN/USB port, and stop the Counter.

#### 2-4-2.Connect count signal

Connect count signal cable to CH0  $\sim$  15 LEMO connector which are on front panel. It's possible to count maximum 16 channel signals. CT08(16)-ER2 can select count input signal mode from TTL Hi-Z, TTL 50  $\Omega$  or NIM in units of 2CH. TTL Hi-Z is the factory setting.

#### 2-4-3. Start signal (TTL positive logic)

TTL positive logic signal starts counting action.

The width of start signal pulse must be more than 100ns.

If pulse width is long, please set to "L" before next stop.

It's possible to check the count start status by LED lamp on front panel.

It counts from start signal "ON" to stop signal "ON".

When the start signal is not used, it's possible to start by software commands.

2-4-4.Stop signal (TTL positive logic)

TTL positive logic signal quits counting action.

The width of stop signal pulse must be more than  $100 \mathrm{ns.}$ 

If pulse width is long, please set to  ${\rm \H L}''$  before next start

It's possible to check the count stop status by LED lamp on front panel.

It counts from start signal "ON" to stop signal "ON".

When the stop signal is not used,, it's possible to quit counting by software commands.

2-4-5.Gate signal (TTL positive logic)

Gate signal is TTL positive logic signal.

When gate signal goes "L" counting action stopped during "L" period. \*)

When gate signal goes "L" LED lamp is "OFF" during this period.

LED lamp goes "ON" during gate signal is "H" when counter starts.

When gate signal is no connection, gate signal is equal to logic "H", because of internal pull-up.

When gate signal has been changed to "OFF", the count data are stored in memory on synchronous gate data acquisition mode.

Memory size is about 5MB. Data can be stored up to 30,000 memory addresses for CT08 type, and stored up to 15,000 memory addresses for CT16 type.

\*) On synchronous gate edge data acquisition mode, the counting action continues to work, even if gate signal goes "L".

2-4-6. Monitor out signal (In counting, TTL positive logic)

Run signal goes "H" when counting action is valid. It means count start and "Gate signal" are in "H" logic, and LED goes "ON".

It's useful to use more than two counter units. Connecting this line to "Gate signal input" of another unit, another units go active counting action.

Please see the section "8. Synchronous drive of multi units" for more details.

You can adjust pulse width, if the signal is difficult to use as trigger for other equipment because of narrow width (<10  $\mu$  s).

#### 3.Communication commands

3-1	.Communication comm	nands					
	Command characters are ASCII data.						
	The delimiter of communication command is CR+LF in transmit and receive case.						
	In "all reply modes", CT16-ER2 replies "OK" or "NG",						
	even if the command doesn't require a reply. Please see the section 3-7.						
3-2	. Read-out commands	s for counter set and the status of setting					
3-2	2-1. Stop enable by co	ount value					
	Type of command						
	ENCS	Enable to stop count by counter(CH7).					
		Also, memorized to ROM.					
		When count value of preset channel (CH7) reach to preset value,					
		count action automatically stopped.					
		On synchronous gate data acquisition mode, this command will be ignored.					
3-2	2-2. Stop enable by ti	mer value					
	Type of command						
	ENTS	Enable to stop count by timer.					
		Also, memorized to ROM.					
		When timer value reach to preset timer value, count action					
		automatically stopped.					
		On synchronous gate data acquisition mode, this command will be ignored.					
3-2	2-3. Stop disable by c	ounter timer					
	Type of command						
	DSAS	Disable to stop count by counter (CH7) or timer.					
		Also, memorized to ROM.					
		Counter doesn't stop automatically.					
		To quit counter action, it's valid for "STOP" command or "STOP" input					
		signal (TTL Level) or meet the condition of stopping GATE data acquisition					
		mode.					
3-2	2–4. Inquiry of action	mode					
	Type of command						
	MOD?	The latest counter mode is read.					
	Reply						
	R_SN_T_O	R: remote mode (fixed)					
		SN: single mode (fixed)					
		T: T/timer stop mode, C/counter stop mode, N/not stop mode					
		(When power switch on, the last mode is memorized)					
		O: O/counter On, F/counter off					
		(When power switch on, count function is "OFF".)					
3-2	2–5. Setting and reado	out of preset counter					
	Type of command						
	SCPRdddd••••	To set preset value dddd in decimal to preset counter.					
	501114444	Unit is Kets.					
		Maximum value is 4,294,967 Kcts.					
	SCPRFdddd••••	To set preset value dddd in decimal to preset counter.					
	Sorra adda	Unit is cts.					
		Maximum value is 4,294,967,295 cts.					

Type of command	
CPR?	To read out preset count value.
Reply	
0001000	Reply data is 8 digit decimal value. (Kcts unit)
CPRF?	To read out preset count value.
Reply	
0001000	Reply data is 8 digit decimal value. (cts unit) (If reply data is over 8 digit, the digit is as the count digit.)
3-2-6. Setting and readout	of preset timer
Type of command	
STPRdddd••••	To set preset value dddd····· in decimal to timer. (ms unit) Maximum timer set value is 1,099,511,627 ms.
STPRFdddd•••••	To set preset value dddd $\cdots$ in decimal to timer.( $\mu$ s unit) Maximum timer set value is 1,099,511,627,776 $\mu$ s.
Type of command	
TPR?	To read out preset timer value.
Reply	
0001000	Reply data is 8 digit decimal value. (ms unit)
TPRF?	To read out preset count value.
Reply	
0001000	(If reply data is over 8 digit, the digit is as the timer digit.)
3–3. Commands of counter	operation
3-3-1. Counter start	
Type of command	
STRT	Enable counter start.
3-3-2. Counter stop	
Type of command	
STOP	Enable counter stop.
	Synchronous gate data acquisition is ended compulsorily.
3-3-3. Gate in enable/disa	ble
Gate is always made to	o an on-state, without desorbing a Gate connection cable.
This function is availab	ble from "HD-VER 4" or later.
Confirmed the hardway	re version by the command "VERH?"
Please ask us about H	ardware version up.
Type of command	
GATEIN_DS	Gate is always turned ON.
	A counting can be started irrespective of the Gate status.
	Gate synchronous data acquisition cannot be done in this status.
GATEIN_EN	GATE input becomes effective, according to an input state, it becomes
	possibility of a counting, or prohibition.
	GATE signal synchronism data acquisition is possible in this status.
	After power-up, Gate Function is this mode.
GATEIN?	Ask GATE input status.
	GATE function is enable, when the reply is EN.
	GATE function is disable, when the reply is DS.

3-4.Read-out and clear commands for counter and timer

3-4-1.Read-out and clear commands for all counter and timer

1.1100	Fineda out and clear commands for an counter and timer			
Type	f command			
RDA	? To read all counter channels and timer			
	Reply example			
1234567890 2345678901 3456789012 ••••• 0123456789				
	These data are 10 digit number in decimal.			
	The data order is CH0 CH1 CH2 ······ CH7 timer.			
	Unit is cts for counter and $\mu$ s for timer.			
Type	of command			
RDA	H? To read all counter channels and timer in hexadecimal.			
	Reply example			
	DC2829F 07C38528 0451EEC3 106D8230 ····· 00FFE101 000161C602			
	These data are 8 digit in hexadecimal.			
	The data order is CH0 CH1 CH2 ······ CH7 timer.			
	Units of counter is cts and timer is $\mu$ s.			
Туре	f command			
CLA	To clear all counter channels and timer			
	To clear an counter chamicis and third			

	3-4-2. Read-out and clear commands for all counter Type of command					
CTR?xx		To mode count cooling of the second count on sec				
	CTR?xxyy	To read count value of channel number xx. To read count value from channel number xx to channel number yy.				
	Reply example					
	1234567890	Poply data is 10 digit data in docimal. Unit is ats				
		Reply data is 10 digit data in decimal. Unit is cts. 901 3456789012 ····· 0123456789				
	1234301690 2343016	Reply data is 10 digit data in decimal in order. Unit is cts.				
~	Гуре of command					
(	CTRH?xx	To read count value of channel number xx in hexadecimal.				
	CTRH?xxyy	To read count value from channel number xx to channel number yy				
·		in hexadecimal.				
	Reply example					
	1DC2829F	Reply data is 8 digit in hexadecimal. Unit is cts.				
	1DC2829F 07C38528	3 0451EEC3 106D8230 ····· 00FFE101				
		Reply data is 8 digit in hexadecimal in order. Unit is cts.				
-	Type of command					
(	CLCTxx	To clear the count value of counter channel xx.				
(	CLCTxxyy	To clear the count value from counter channel xx to channel yy.				
(	CLPC	To clear the count value of preset counter channel 07.				
3-4-3	3. Read-out and clear com	mands for timer and setting reading				
	Type of command					
-	TMR?	To read timer value.				
	Reply example					
	1234567890					
		Reply data is 10 digit data in decimal. Unit is $\mu$ s.				
-	Type of command					
5	TMRH?	To read timer value in hexadecimal.				
	Reply example					
	000161C602					
		Reply data is 8 digit in hexadecimal. Unit is $\mu$ s.				
-	Type of command					
(	CLTM	To clear timer value.				
	Type of command					
(	CTMR?uuvvww	The current value of the specified counter timer is read with a decimal				
		number.				
	Reply example	counter: uu $\sim$ vv ch timer: ww/01 with read ww/00 without read				
		890 1234567890 1234567890 1234567890 1234567890				
		ly with 10 characters of decimal numbers .				
		by with 10 characters of decimal numbers . inter: cts unit, timer $\mu$ s unit				
	Cour	$\mu \in \mathcal{L}$				

Type of command				
CTMRH?uuvvww	The current value of the specified coun	ter timer is read with a hexadecimal		
	number.			
	counter: uu $\sim$ vv ch timer: ww/01 with	n read ww/00 without read		
Reply example				
1DC2829F 07C3852	8 0451EEC3 106D8230 ••••• 00FFE101			
Rep	ly with 8 characters of hexadecimal numb	pers.		
	nter: cts unit, timer $\mu$ s unit			
	f the synchronous timer counter by an int	ternal timer		
	ied beforehand, a specified timer counter			
Type of command	· •	-		
TSDL(H)uvw	The details of the timer synchronous de	ownload is specified.		
	If H is attached, a data will be acquired	•		
	If H is not attached, a data will be acqu			
	(Timer Synchronous DownLoad)			
	u: $0 - 7$ / top counter channel	v: $0 - 7$ / end counter channel		
	Read out data from ch u to ch v.			
	If $u \Rightarrow v$ , read out data from the cou	inter 11		
	w: 0 / without timer data	w: 1 / with timer data		
Send example	w. 0 / without third uata	. I / with this data		
"TSDL071"	Download data from the counter ch 0 to	o ch7 and the timer		
"TSDL770"	Download data from only the counter c			
"TSDLH071"	Download a hexadecimal data from the			
"TSDLH770"	Download a hexadecimal data from only			
	-			
TSDLX(H)uuvvww	ownload is specified.			
	If H is attached, a data will be acquired			
	If H is not attached, a data will be acqu	uired with a decimal number.		
	(Timer Synchronous DownLoad)			
	uu: 00 – 63 / top counter channel			
	vv: $00 - 63$ / end counter channel			
	Read out data from ch uu to ch vv.			
	If $uu \Rightarrow vv$ , read out data from the c	counter uu.		
	ww: 00 / without timer data			
	ww: $01$ / with timer data			
Send example				
"TSDLX004701"	Download data from the counter ch 0 to			
"TSDLX474700"	Download data from only the counter c			
"TSDLXH004701"	Download a hexadecimal data from the			
"TSDLXH070700"	Download a hexadecimal data from only	the counter ch 7.		
Type of command				
TSDTxxx	Timer synchronous interval time is spe	cified per 1 ms.		
	xxx: Interval value of 1 ms units			
Send example				
"TSDT001"	Interval value is 1ms.			
	xxx is specified from 001 to 9999.			
Type of command				
TSDT?	Ask timer synchronous interval time.			
Reply example				
″010ms″	It shows the interval time is 10ms.			
Type of command				
Type of command TSDSTRT	To the specified timing, A continuation	download of the specified details is		
10101111	started.	a dominoud of the specified details is		

Type of command	
TSDSTOP	Stopped a timer synchronous continuation download.
STOP	Stopped a counter and a timer synchronous continuation download.
	ype 901 3456789012 ····· 0123456789 rned in order with 10 figures of decimal numbers.
If 10	figures is exceeded, it will be extended automatically.
Асо	unter is a cts unit of measure.
Hexadecimal number downlo	bad type

1DC2829F1234 1DC2829F5678 07C385289ABC 0451EEC3DEF1 106D82302345 ····· 00FFE101 Returned in order with 12 figures of hexadecimal numbers. And returned in order with 10figures of hexadecimal numbers. A counter is a cts unit of measure.

Example of a continuation read command sending of a Timer Counter

1)	"TSDLH671"	Specified to read a counter from ch6 to ch7 and a timer
2)	"TSDT010" or "TSDT10"	Set the read out interval to 10ms.
3)	"TSDSTRT"	Start to read out.
4)	"CLAL"	Clear the timer and all of the counters.
5)	"DSAS"	Disable a stop of a counter and a timer.
6)	"STRT"	Start to count.
7)	"TSDSTOP"	Stopped a continuation download.
8)	"STOP"	Stop a counter.

TSDLH671, "TSDT010", etc. must be executed before the above command 3) "TSDSTRT". The command is saved once it executes.

It is okay "STRT" command is executed before "TSDSTRT" or later.

The quantity of a data and the specification of a read interval which are downloaded each time, A data may be missing with the velocity of a communication line. Please take into consideration "Data read time" of the section 4-5-7.

3-4-5. The continuation read of the synchronous timer counter by the external gate input

It is an interval in synchronization with an external-gate input timing, a specified timer counter is read continuously.

Type of command						
XSDL(H)uvw	The details of an external-gate input synchronous download are specified.					
	If H is attached, a data will be acquired with	a hexadecimal number.				
	If H is not attached, a data will be acquired	with a decimal number.				
	(eXternal Synchronous DownLoad)					
	u: 0 – 7 / top counter channel v: 0 – 7 / end counter channel					
	Read out data from ch u to ch v.					
	If u => v, read out data from the counter	u.				
	w: 0 / without timer data	w: 1 / with timer data				
Send example						
"XSDL071"	Download data from the counter ch 0 to ch7 and the timer.					
"XSDL770"	Download data from only the counter ch 7.					
"XSDLH071"	Download a hexadecimal data from the counter ch 0 to ch7 and the timer.					
"XSDLH770"	Download a hexadecimal data from only the	counter ch 7.				

XSDLX(H)uuvvww		The details of an external-gate input synchronous download are specified.
		If H is attached, a data will be acquired with a hexadecimal number.
		If H is not attached, a data will be acquired with a decimal number.
		(Timer Synchronous DownLoad)
		uu: 00 – 17 / top counter channel
		vv: 00 – 17 / end counter channel
		Read out data from ch uu to ch vv.
		If uu => vv, read out data from the counter uu.
		ww: $00/$ without timer data, $01/$ with timer data
	Send example	
	"XSDLX001701"	Download data from the counter ch 0 to ch17 and the timer.
	"XSDLX171700"	Download data from only the counter ch 17.
	"XSDLXH000701"	Download a hexadecimal data from the counter ch 0 to ch7 and the timer.
	"XSDLXH070700"	
Type	of command	
XSDS	STRT	A continuation download of the specified details is started synchronizing
		with an external-gate input.
Type	of command	
XSDS	STOP	Stopped an external-gate input synchronous continuation download.
STOP	þ	Stopped a counter and an external-gate-input synchronous continuation
		download.
Decir	nal number download	l type
	1234567890	
	1234567890 234567	78901 3456789012 ••••• 0123456789
		turned in order with 10 figures of decimal numbers.
		10 figures is exceeded, it will be extended automatically.
		counter is a cts unit of measure.
Hexa	decimal number down	
	1DC2829F1234	
		C385289ABC 0451EEC3DEF1 106D82302345 ····· 00FFE101
		sturned in order with 12 figures of hexadecimal numbers.
		nd returned in order with 10 figures of hexadecimal numbers.
		counter is a cts unit of measure.
Evam		n read command sending of a Timer Counter
1)	"XSDLH671"	
		Specified to read a counter from ch6 to ch7 and a timer
2)	"XSDSTRT"	Start to read out. A gating input turns into a timing input
	"OL AL "	signal by this command
3)	"CLAL"	Clear the timer and all of the counters.
4)	"DSAS"	Disable a stop of a counter and a timer.
5)	"STRT"	Start to count.
6)	"XSDSTOP"	Stopped a continuation download.
7)	"STOP"	Stop a counter.

XSDLH671, "XSDT010", etc. must be executed before the above command 2) "XSDSTRT". The command is saved once it executes.

It is okay "STRT" command is executed before "XSDSTRT" or later.

The quantity of a data and the specification of a read interval (Gate input timing) which are downloaded each time, a data may be missing with the velocity of a communication line. Please take into consideration "Data read time" of the section 4–5–7.

#### 3–5. Inquiry of over–flow count data

Type of command			
ALM?	To inquiry abo	ut data overflow timer and count data ch0 $\sim$ ch7	
Reply example			
overXXXX	Timer is	in normal.	
overXXXXTM	Timer is	overflow.	
XXXX means	overflow counter	channel. XXXX is 4 digit hex data.	
(Example)			
over0001	It means	counter CH0 is overflow.	[0000 0001]
over0009	It means	counter CH0 and CH3 are overflow.	[0000 1001]
over0039	It means	counter CH0,CH3, CH4 and CH5 are overflow.	[0011 1001]
over000ATM	It means	counter CH1,CH3 and timer are overflow.	[0000 1010]
over0000	It means	no overflow.	[0000 0000]
Type of command			
ALMX?	To inquiry abo	ut data overflow timer and count data ch0 $\sim$ ch47	
Reply example			
overXXXXXXX	XXXXX	Timer is in normal.	
overXXXXXXX	XXXXXTM	Timer is overflow.	
XXXX means	overflow counter	channel. XXXX is 4 digit hex data.	
例)			
over00000001-	-	It means counter CH0 is overflow.	
over00000009-	-	It means counter CH0 and CH3 are overflow.	
over00000039-	-	It means counter CH0,CH3, CH4 and CH5 are o	verflow.
over00000000-	_	It means no overflow.	
Inquiry of software ve	rsion information		
Type of command			
VER?	To inquiry abo	ut software version information	

 Reply example

 1.04 15-05-19 CT08-ER2

 Reply is in order, version number, date and type of the unit.

 Type of command

 VERH?
 To inquiry about hardware version information

 Reply example

 HD-VER 1
 Reply is in order, "HD-VER", version number.

## 3--7. Other commands

3-6.

 All reply mode : Command return "O. K" or "NG", when a command is not required to response As for the command without responses, such as "ENTS" and "ENCS", it was unknown whether the command had arrived. By executing the following commands, you can confirm whether a command is handled by a reply of "OK" and "NG". NG is returned when not analyzed correctly. Regarding the case of "OK", it shows that the processing has been advanced. And, this is not the evidence that the command is working correctly or not. Please use this mode for "debug" of the communications (LAN, USB).

## Type of command

ALL\_REP\_ENRight after "all reply mode" has been activated, the reply is<br/>"OK" or "NG" even if the command doesn't require a reply.And after receive this command, there is a reply "OK".

Type of comman ALL_REP_DS		the command doesn't require a reply.
1.00_1.01_00		the command dooth croquite a repri-
Type of comman		
ALL_REP?	Read "all reply mode"	
	The mode is active, if	e, if the answer is "DS".
	The mode is not activ	e, ii the answer is DS.
2) Command to read	internal flag of counter	
Type of comman		
FLG?0 FLG?1	FLG?2 FLG?3	
		f internal flags is returned with the hexadecimal of double
	figures.	
Reply for o	command "FLG?0"	Reply data "04" mean "Counter number 2 overflow".
b7:		
b6:		
b5:		
b4:		
b3:	Counter number 3 overflow	
b2:	Counter number 2 overflow	
b1:	Counter number 1 overflow	
b0:	Counter number 0 overflow	
Reply for o	command "FLG?1"	Reply data "04" mean "Counter number 6 overflow".
b7:		
b6:		
b5:		
b4:		
b3:		
b2:	Counter number 6 overflow	
b1:	Counter number 5 overflow	
b0:	Counter number 4 overflow	
Reply for o	command "FLG?2"	
b7:		
b6:	RUN OUT	
b5:	COUNTER ON	
b4:	Timer overflow	
b3:	Counter number 7 overflow	
b2:	TTL GATE	
b1:	TTL STOP	
b0:	TTL START	
Reply for o	command "FLG?3"	
b7:		
b6:		
b5:		
b4:		
b3:		
b2:	Gate Edge mode ON	
b1:	Timer Gate mode ON	

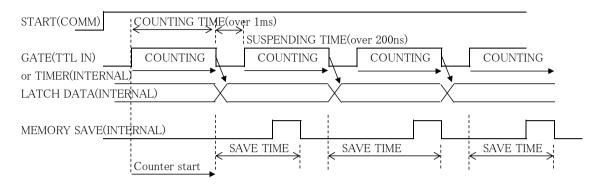
- 4. Counter data acquisition commands for internal RAM
  - 4-1. About counter data acquisition commands

These commands help you to store the count data changing from moment to moment.

There are two timings of storing counter data, one is through GATE signal, the other is internal TIMER. As the following figure shows, the data which increased input pulse in count time are stored sequentially in memory.

(GATE MODE)

Counts while GATE signal is H, and count data is stored on the memory (\*) at falling edge.



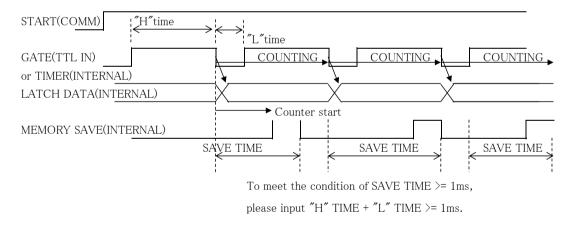
To meet the condition of SAVE TIME  $\geq$  1ms,

please input COUNTING TIME + SUSPENDING TIME >= 1ms.

#### (GATE EDGE MODE)

Count data is stored on the memory (\*) at the falling edge of GATE signal.

Counter starts at the first falling edge of GATE signal after STRT command. And the Counter continues to count, even if GATE signal is "L".



 (\*) Internal memory size is about 5MB. Therefore, numbers of channels differ depending on the model of a counter, and the numbers of data which can be saved differ.
 CT08-ER2:30000, CT16-ER2:15000

#### 4–2. Preparation for data acquisition commands

Data are stored on memory (Address:0 ${\sim}14999$  or 29999)

You can set up acquisition starting data address and end.

Data acquisition stops automatically if current data address reach the acquisition end data address.

You can read current data acquisition address.

4-2-1. Clear current data addres	ïS
Type of command	
CLGSDN	Clear current data address.
	Set data acquisition starting address to zero.
4-2-2. Clear current data addres	ss and all stored data
Type of command	
CLGSAL	Clear current data address and all memory data.
	Set data acquisition start address to zero and clear all memory data.
	It takes 30 sec to complete the command.
	Please be careful, it is not possible to communicate until the command
	finishes.
	Current data is overwritten even if it does not clear all the data.
4-2-3. Set and read gate synchro	onous data acquisition current data address
Type of command	
GSDNddd····	Set current data address with a decimal value.
	ddd $\cdots$ : 0 $\sim$ 9999
Type of command	
GSDN?	Read out current data address.
Reply	
$0 \sim 9999$	
4-2-4. Set and read gate synchro	onous data acquisition end data address
Type of command	
GSEDddd•••	Set acquisition end data address.
	Data acquisition stop automatically if current data address reach end address.
Type of command	
GSED?	Read data acquisition end address.
Reply	
$0\sim 14999~{\rm or}~29999$	Reply on a decimal value.
4-2-5. Setting of an accumulated	data acquisition and an increment data acquisition
It can choose whether to re	ecord the data to collect with a raw
counting value (accumulation	on value), or to collect increment data.
When Power-up, the accum	ulation value is chosen.
Type of command	
GT_ACQ_DIF	Increment data are collected.
	It is the difference data which subtracted the last counter value from
	the present counter value.
Type of command	
GT ACQ FUL	Accumulation values are collected. When power-up, this mode is chosen.
	The value of the read counter becomes a data as it is.
Type of command	
GT ACQ?	The data to collect asks a raw counting value or increment.
Reply	FUL: A raw counting value DIF: Increment counting value

4-3. Synchronous GATE sig Type of command	gnal data acquisition commands
GSTRT	Start to store gate synchronous data. (Just after turn on power, it's stop condition)
	Entering this command after preparation of section 4-2,
	CT16-ER2 starts data acquisition synchronized gate signal.
	It stores signal data from current data address to end data address
	synchronized by Gate signal.
	Inputting "STOP" command, data acquisition stops immediately.
Type of command	
GESTRT	Start to store gate edge synchronous data. (Just after turn on power,
	it's stop condition)
	Entering this command after preparation of section 4-2,
	counter gate opens at the first falling edge of gate signal,
	CT16-ER2 starts synchronous falling edge of gate signal data acquisition.
	It stores signal data from current data address to end data address
	synchronized by falling edge of Gate signal.
	Inputting "STOP" command, data acquisition stops immediately.
4-4. Synchronous internal of	clock data acquisition commands
In this mode, data acc	uisition is synchronized by clock generated by CT16-ER2.
It's necessary to pres	et the value of clock ON time and clock OFF.
External gate input si	gnal works gate signal during data acquisition operation.
If you're going to stor	re data synchronized clock gate signal only, please set gate signal to ON. PEN:positive /Default setting is positive.)
4-4-1. Set and read synchr	Shous Timer KUN time
Type of command	
GTRUNddd•••	Set synchronous timer data RUN time
	$(1 \ \mu \ s \sim 4,294,967,295 \ \mu \ s : \ \mu \ s \ units.)$
	To make sure of time enough to store data, it's recommended that
	the sum of gate RUN time and STOP is over 10,000(=10ms).
GTRUN?	Read synchronous timer data RUN time
Reply	
20000	Read by $\mu$ s units. Ex. 20,000 = 20ms
4-4-2. Set and read synchr	onous timer OFF time
Type of command	
GTOFFddd••••	Set timer synchronous data STOP time
	$(1 \mu \mathrm{s} \sim 4,294,967,295 \mu \mathrm{s} : \mu \mathrm{s}$ units. If you input 0, set about 200ns.)
	To make sure of time enough to store data, it's recommended that
	the sum of gate RUN time and STOP is over 10,000(10ms).
Type of command	
GTOFF?	Read the timer synchronous data STOP time
Reply	
20000	Read $\mu$ s units. Ex. 20,000 = 20ms

4-4-3. Start synchron Type of comman		k data acquisition						
GTSTRT		tart to store clock synchronous data.						
GIGINI		(Just after turn on power, it's stop condition)						
		Entering this command after preparation of section $4-2-1\sim3$ and						
	$4$ –3–1 $\sim$ 2, CT16–ER2 starts synchronous clock signal data acquisition It stores signal data from current data address to end data address							
	synchronized by clock signal.							
		putting "STOP" command, data acqu	isition stops immediately.					
4–5. Common comman								
	common comm	nands both in GATE synchronous data	a acquisition and in inner TIMER.					
4–5–1. Counter stop								
Type of comman								
STOP		top counting immediately.						
	D	ata acquisition for synchronous GATI	E signal and internal timer also stops.					
4-5-2. Read out the s Type of comman		ronous gate data acquisition						
GSTS?	R	ead out the data acquisition status.						
Reply								
Gate mode	e ON	Data acquisition on gate mode.						
Timer Gat	e mode ON	Data acquisition on timer gate mo	ode.					
Gate Edge	e mode ON	Data acquisition on gate edge mo	de.					
Now Hex (	Conversion	When the data is converted to hexadecimal number (the conversion						
		for high speed read), if data are a	cquired in the interval of 1ms $\sim$ 10ms,					
		the hexadecimal number conversi	on for high speed read does not meet					
		to the end of data acquisition. A	nd this message is outputted to an					
		enquiry till the completion of a tr	anslation after data acquisition					
		completion.						
Gate mode		Gate mode is not active.						
4-5-3. Read out all st		current data address)						
Type of comman								
GSDAL?		ead out all stored data from 0 to curr						
		current data address is set the next ad						
	2	-	l out ch0 $\sim$ ch7.					
	ch0 ch1							
Reply example:		5, 07890, ····· , 01234, 234567	← Data of No.0					
		5, 07890, ····· , 01234, 234567	← Data of No.1					
	00123, 00450	5, 07890, ••••• , 01234, 234567	← Data of No.n(n:acquisition end)					
	Data are out	put in order counter ch0 to ch7 and ti	mer on one line.					
	Each data is	output at 5 digits added $0$ on head if	the number of digit is below 5.					
	If over 5, eac	ch data is output at maximum digits of	them.					
Type of comman	ıd							
GSDALX?	R	ead out all stored data from $0$ to curr	ent data address.					
	C	current data address is set the next ad	ldress to end data address					
	ju	ist after data acquisition. Read	l out ch0∼chX-1. X:16, 32, 48, 64					
	ch0 ch1		7					
Reply example:		5, 07890, ••••• , 01234, 234567	← Data of No.0					
		5, 07890, ••••• , 01234, 234567	← Data of No.1					
		• • • • • • • • • • • • • • • • • • • •						
	00123, 00456	5, 07890, ••••• , 01234, 234567	← Data of No.n(n:acquisition end)					

Data are output in order counter ch0 to chX-1 and timer on one line. Each data is output at 5 digits added 0 on head if the number of digit is below 5. If over 5, each data is output at maximum digits of them. Type of command GSDALH? Read out in hexadecimal. Read out all stored data from 0 to current data address. Current data address is set the next address to end data address Read out ch0 $\sim$ ch7. just after data acquisition. ch1 •••• ch7 ch0 timer 1DC2829F,07C38528, · · · 00FFE101,000161C602 Reply example: ← Data of No.0 1DC2829F,07C38528, · · · 00FFE101,000161C602 ← Data of No.1 1DC2829F,07C38528, · · · 00FFE101,000161C602 Data of No.n(n:acquisition end) Data are output in order counter ch0 to ch7 and timer on one line. Counter data is 8 digit output, and timer is 10 digit output. Type of command GSDALXH? Read out in hexadecimal. Read out all stored data from 0 to current data address. Current data address is set the next address to end data address Read out ch0~chX-1. X:16, 32, 48, 64 just after data acquisition. ch0 ch1 •••• ch31 timer Reply example: 1DC2829F,07C38528, ••• 00FFE101,000161C602 ← Data of No.0 1DC2829F,07C38528, · · · 00FFE101,000161C602 ← Data of No.1 1DC2829F,07C38528, · · · 00FFE101,000161C602 Data of No.n(n:acquisition end) Data are output in order counter ch0 to ch7 and timer on one line. Counter data is 8 digit output, and timer is 10 digit output. 4-5-4. Read out stored data of specific range Type of command GSDRD?xxxxyyyy Read out acquired data from data address of xxxx to yyyy in decimal. xxxx, yyyy :When you input below 3 digits number, please put 0 on head and 4 digits. Ex. GSDRD?01234567 This is an example of reading out data address from 123 to 4567. ch2 •••• timer ch0 ch7 ch1 02123, 00456, 07890, •••••, 01234, 234567 Reply example: - Data of No.123 03123, 00456, 07890, ...., 01234, 234567 ← Data of No.124 04123, 00456, 07890, ••••• , 01234, 234567 ← Data of No.4567

Data are output in order counter ch0 to ch7 and timer on one line. Each data is output at 5 digits added 0 on head if the number of digit is below 5. If over 5, each data is output at maximum digits of them.

### Type of command

GSDRDX?xxxyyyy(K) Read out acquired data from data address of xxxx to yyyy in decimal. xxxx, yyyy :When you input below 3 digits number, please put 0 on head and 4 digits. If K is attached to an end, it expresses x1000. Please use this for 9999 or more numbers. Ex. GSDRD?01234567

This is an example of reading out data address from 123 to 4567.

	ch0	0.111	ch2 $\cdot$		ch31	timer	_
Reply example:	02123,	00456,	07890,	••••	, 01234,	234567	← Data of No.123
	03123,	00456,	07890,	••••	, 01234,	234567	← Data of No.124
	04123,	00456,	07890,	•••••	, 01234,	234567	← Data of No.4567

Data are output in order counter ch0 to ch31 and timer on one line. Each data is output at 5 digits added 0 on head if the number of digit is below 5. If over 5, each data is output at maximum digits of them.

#### Type of command

#### GSDRDH?xxxxyyyy

Read out stored data from data address of xxxx to yyyy in hexadecimal.

#### Type of command

#### GSDRDXH?xxxxyyyy(K)

Read out stored data of all ch and timer from data address of xxxx to yyyy in hexadecimal. High-speed reading (more than 1MB/s) is possible at LAN connection.

If K is attached to an end, it expresses x1000. Please use this for 9999 or more numbers.

#### Type of command

GSCRD?uvwxxxyyyy Read out stored data from data address of xxxx to yyyy.

u:read out start channel v:end channel w: if 1,read out timer data, if 0, don't read.

xxxx, yyyy :When you input below 3 digits number, please put 0 on head and 4 digits.

#### Ex. GSCRD?24101234567

This is an example of reading out data address from 123 to 4567 of ch2 to 4, and timer.

	ch2	ch3	ch4	timer	
Reply example:	02123,	00456,	07890,	234567	← Data of No.123
	02123,	00456,	07890,	234567	← Data of No.124
	• • • • •	•••••	• • • • • •	• • • • • • • • • • • • •	
	04123,	00456,	07890,	234567	← Data of No.4567

Data are output in order required counter (ch0 to ch7) and timer on one line. Each data is output at 5 digits added 0 on head if the number of digit is below 5. If over 5, each data is output at maximum digits of them.

#### Type of command

GSCRDX?uuvvwwxxxyyyy(K) Read out stored data from data address of xxxx to yyyy. uu:read out start channel vv:end channel ww: if 01,read out timer data, if 00, don't read. xxxx, yyyy :When you input below 3 digits number, please put 0 on head and 4 digits. If K is attached to an end, it expresses x1000. Please use this for 9999 or more numbers. Ex. GSCRDX?02040101234567

This is an example of reading out data address from 123 to 4567 of ch2 to 4, and timer.

	ch2	ch3	ch4	timer	
Reply example:	02123,	00456,	07890,	234567	← Data of No.123
	02123,	00456,	07890,	234567	← Data of No.124
	••••		• • • • • •	• • • • • • • • • • • • •	
	04123,	00456,	07890,	234567	← Data of No.4567

Data are output in order required counter (ch0 to ch7) and timer on one line. Each data is output at 5 digits added 0 on head if the number of digit is below 5. If over 5, each data is output at maximum digits of them.

#### Type of command

#### GSCRDH?uvwxxxxyyyy

Read out acquired data from data address of xxxx to yyyy in hexadecimal. This is the command for  $ch0\sim ch07$ .

#### Type of command

GSCRDXH?uuvvwwxxxxyyyy(K)

Read out acquired data from data address of xxxx to yyyy in hexadecimal.

This is the command for  $ch0 \sim ch31$ .

If K is attached to an end, it expresses x1000. Please use this for 9999 or more numbers.

#### 4-5-5. LAN setup commands

New LAN setting becomes effective, if the one of three is executed.

- Send the command "RSET"
- Push RES/FWR switch 1sec at the front panel
- Power off, and power on after few seconds.

It continues working by old setup till the above one of three is executed.

#### Type of command

MAC? Read out MAC address.

> Reply example 0050C2970018 Reply is 12 digits in hexadecimal.

#### Type of command

IPAxxx\_xxx\_xxx\_xxx xxx: 000~255 Set IP address. Ex. IPA192\_168\_001\_055

Set IP address to 192.168.1.55.

#### Type of command

IPA? Read out P address. Reply example IPA192\_168\_001\_055

## Type of command

xxx: 000~255 PRTxxx\_xxx\_xxx\_xxx

#### Set port address. Ex. PRT 7777

## Type of command

PRT? Read out port address. Reply example PRT 7777

Type of command GTWxxx\_xxx\_xxx\_xxx xxx: 000~255 Set Gate Way address. Ex. GTW192\_168\_001\_001

Set port address to 7777.

#### Set gate address to 192.168.1.1

Type of command GTW? Read out Gate Way address. Reply example GTW192\_168\_001\_001

Type of command SNMxxx\_xxx\_xxx xxx xxx xxx: 000~255 Set sub net mask. 例)SNM255 255 255 000

Set sub net mask to 255.255.255.0.

Type of command SNM? Read out sub net mask. Reply example SNM255\_255\_255\_000

4-5-6. Special commands

Important information is stored in the internal ROM. This command can initialize the internal ROM. 'When LAN access becomes out of condition, a power supply is re-started after this command is executed by USB communication, it will be initialized.

Type of command INITROM Initialized internal ROM as follow.

Initialization contents

IP Address : 192.168.1.123	Gateway address : 192.168.1.1
Subnet mask : 255.255.255.0	Port Number : 7777
Timer preset value : 1000ms	Counter preset value : 1,000,000
Upper display: Timer	Lower display:Counter07(preset counter)
Backlight ON	
Timer Synchronous DownLoad d	lata:ch0 $\sim$ ch7 & Timer & decimal
Timer Synchronous DownLoad i	nterval:100ms
All command reply : disable	Minimum Pulse out $10 \mu$ s : disable
Timer/Counter stop disable	

4-5-7. Data read time

The read-out time of data is based on the processing time of an internal microcomputer, and the speed of the communications department. However, since this counter uses the interface to LAN, and DMA of a microcomputer, it is downloadable at high speed (a maximum of 1MB/(second) or more). (data acquisition method)

For high-speed download, not only a raw counting data, but also a hexadecimal number conversion data is saved. If it is only raw data store, it can save at the interval for 1 ms or more.

However, the hexadecimal number conversion takes longer time (about 10 msec is required for 48 times of 32-bit conversion). For example of CT48-01E case, if 10000 data are acquired in 1 ms, a hexadecimal data is not downloadable unless it waits for 90sec (=  $10ms \times 10,000 - 10sec$ ) after the completion of an data acquisition (after 10 seconds). When a data is acquired every 10 ms, since a hexadecimal translation is also finished to the quit of a data acquisition, and a simultaneous, it can download immediately. Although a status changes with a model or data volume, please take care of the data acquisition, if the interval is about 1ms.

You can confirm by the command "GSTS? (section 4-5-2)" that it is in the middle of the data conversion to hexadecimal number. If the reply of this command became "Gate mode OFF", a hexadecimal conversion was completed.

(Download commands and download speed)

Download commands are classified as follows.

- (1) Download the data specified in the data address (0~9999) from all channels in hexadecimal.
   GSDALXH? GSDRDXH?xxxxyyyy(K)
- (2) Data download except (1) in hexadecimal.

GSDALH? GSDRDH?xxxxyyyy GSCRDH?xxxxyyyy GSCRDXH?uuvvwwxxxyyyy(K) (3) Data download in decimal. GSDAL? GSDALX? GSDRD?xxxxyyyy GSDRDX?xxxxyyy(K)

GSCRD?uvwxxxyyyy GSCRDX?uuvvwwxxxyyy(K)

Download Speed example

		classification1	classification2	classification3
LAN	speed	1.2MB∕S	0.8MB∕S	40KB∕S
LAN	time	0.8S/MB	1.3S/MB	25S/MB

		classification1	classification2	classification3
USB	speed	100KB/S	100KB/S	35KB∕S
USD	time	10S/MB	10S/MB	28S/MB

note) CT08-01E (8ch type) was measured.

16ch type  $\sim$  64ch type are faster than 8ch type.

Regarding 16ch type, 10,000 data that is about 0.85MB is downloaded about 1 sec by LAN communication. And it is downloaded about 9sec by USB communication.

5.Encorder counter 5-1.Read and Preset 5-1-1.Encorder Counter read command Type of command S20 chA counter read request.(the least significant 7 digit) Reply example  $RA \pm \Box \Box \Box \Box \Box \Box \Box \Box$  $(\Box: \text{Decimal number})$ Type of command S30 chA counter read request.(10 digit) Reply example  $RA \pm \Box \Box \cdots \Box \Box$  $(\Box: \text{Decimal number})$ Type of command S22 chB counter read request.(the least significant 7 digit) Reply example  $RB \pm \Box \Box \Box \Box \Box \Box \Box \Box$  $(\Box: \text{Decimal number})$ Type of command S32 chA counter read request.(10 digit) Reply example  $RB \pm \Box \Box \cdots \Box \Box$  $(\Box: \text{Decimal number})$ 5-1-2.Encorder Counter preset command Type of command SA±□□···□□ (must be in within 10digit) Preset chA counter If the value is over the range, maximun(or minimum) value is set. Type of command SB±□□···□□ (must be in within 10digit) Preset chB counter If the value is over the range, maximun(or minimum) value is set. 5-2.Encorder Counter setting command 5-2-1.Direction of rotation and Count UP/DOWN Type of command S20x Set chA encorder counter. F /CW: count up, CCW:count down x: R /CCW:count up, CW:count down 1/1 times 2/2 times 4/4 times Type of command S22x Set chB encorder counter. F /CW: count up, CCW:count down x: R /CCW:count up, CW:count down 1/1 times 2/2 times 4/4 times

Type of command S20S? read out chA encorder counter setting. Reply example 1F 1 times, CW: count up 2R 2 times, CCW:count down Type of command S22S? read out chB encorder counter setting. Reply example 1F 1 times, CW: count up 2R2 times, CCW:count down 5-3.Clear Encorder Counter by Z-phase signal Type of command ZC□ Z-phase counter clear request The request is cancelled by Z-phase signal input or "ZN□" command.  $\Box:A\sim B$  $(ch A \sim B)$ Type of command ZN🗆 Z-phase counter clear cancel  $(ch A \sim B)$  $\Box:A\sim B$ Type of command  $ZT\Box \triangle$ Select "Z-phase rising edge" or "Z-phase falling edge", to set the timing of clearing the counter.  $(ch A \sim B)$  $\Box$ :A $\sim$ B  $\triangle$ :U or D (U:rise edge, D:fall edge) (\*) When Encorder counter setting is 1times , you cannot use  $ZT\Box \triangle$  command. Type of command ZS🗆 Read out Z-phase counter clear mode.  $\Box:A \sim B$  $(ch A \sim B)$ Reply example  $Z\square \bigcirc \triangle$ □:А~В  $(ch A \sim B)$  $\bigcirc$ :C or N (C:clear mode on, N:clear mode off)  $\triangle$ :U or D (U:rise edge, D:fall edge) 5-4.Set scaling parameter 5-4-1.Multiplier set command Type of command  $MW \triangle \pm \Box \Box \Box \Box \Box \Box \Box \Box \Box \Box$ (must be in the format) Set scaling parameter:multiple multiple range:  $\pm 0.000001 \sim 999.999999$  $\land: A \sim B$  $(ch A \sim B)$ □: Decimal number

5-2-2.Setting confirmation command

Type of command  $MR \triangle$ Read out scalingparameter (multiple).  $(ch A \sim B)$  $\triangle:A\sim B$ Reply example  $M \triangle \pm \Box \Box$ (reply is sent in the format) ∆:A~B  $(ch A \sim B)$  $\Box$ : Decimal number 5-4-2.Offset set command Type of command  $OW \triangle \pm \Box \Box \cdots \Box \Box$ (must be in within 10 digit) Set scaling parameter : offset offset range: $0 \sim \pm 2147483647$ If the value is over the range, maximun(or minimum) value is set.  $(ch A \sim B)$  $\triangle:A \sim B$ □: Decimal number Type of command  $OR \triangle$ Read out scaling paratmeter (offset)  $\triangle:A \sim B$  $(ch A \sim B)$ Reply example  $O \triangle \pm \Box \Box$ (reply is sent in the format) ∆:A~B  $(ch A \sim B)$  $\Box$ : Decimal number 5-4-3.Scaled value read command Type of command DΔ Read out scaled value.  $\triangle:A \sim B$  $(ch A \sim B)$ Reply example  $\mathsf{D} \triangle \pm \Box \cdots \Box . \Box \cdots \Box$ (reply is sent in the 19 digit format. Number of decimal plases is 6.) ∆:A~B  $(ch A \sim B)$ □: Decimal number

#### 6. Abstract of LCD display

6-1. Spec of LCD display

16 characters and Two lines, LED back light (ON or OFF)

Displays "Count value:  $0{\sim}4,294,967,295$ " , "Timer value:  $0{\sim}1,099,511.62s$ ".

It can display two items from the following 4 items into the two sections (upper row and lower row) by the command via the communication line.

Count value, Timer value, Preset count value, Timer preset value

The view list items and LED back light status (on or off) are saved.

#### Display example 1 (upper line: count value, lower line: timer value)

С	Ν	Т	0	1	0	0	0	0	0	0	0	0	0	0
Т	Ι	М	E	R	0	0	0	0	0	0	0	•	0	0

Display example 2 (upper line: preset count value, lower line: timer preset value)

С	Ν	Т	Р	R	0	0	0	0	0	0	0	0	0	0
Т	Ι	М	Р	R	0	0	0	0	0	0	0	•	0	0

6-2. LCD display commands

Type of command	
SDU00~17	To LCD upper line, it shows one of a count value from ${\rm ch0}$ to ${\rm ch17}$ .
	CT08-ER2:CH8 is Encorder A,CH9 is Encorder B.
	CT16-ER2:CH16 is Encorder A,CH17 is Encorder B.
SDUTM	To LCD upper line, it shows a timer value.
SDUCP	To LCD upper line, it shows a preset counter value.
SDUTP	To LCD upper line, it shows a timer preset value.
SDL00~17	To LCD lower line, it shows one of a count value from ${\rm ch0}$ to ${\rm ch17}$ .
	CT08-ER2:CH8 is Encorder A,CH9 is Encorder B.
	CT16-ER2:CH16 is Encorder A,CH17 is Encorder B.
SDLTM	To LCD lower line, it shows a timer value.
SDLCP	To LCD lower line, it shows a preset counter value.
SDLTP	To LCD lower line, it shows a timer preset value.

#### 6–3.Backlight control commands

Type of command	
BKON	Turn on the backlight
BKOFF	Turn off the backlight

#### 6-4. Scalting function

You can use scalling function by setting scaling parameter.

Pulse counter and encorder counter is scaled by parameter (multiple, offset).

(Number of significant digits of the converted value is 15 digits)

Scaled value = (pulse-count + offset) × multiplier

parameters are set by communication commands.

• offset  $0 \sim \pm 2147483647$  (initial data:0)

•multiplier  $\pm 0.000001 \sim 999.999999$  (initial data:1)

When multiplier is 1 and offset is 0, count value is not scaled.

In other paramter, display value is integer part 3 digits, the fractional part 6 digits.

Display example 1(upper line: encorder chA scaled value, lower line: encorder chB scaled value)

E	Ν	С	0	0	+	9	9	9	٠	9	9	9	9	9	9
E	Ν	С	0	1	١	9	9	9	•	9	9	9	9	9	9

Display example 1(upper line: counter ch0 scaled value, lower line: counter ch1 scaled value)

С	Ν	Т	0	0	+	9	9	9	•	9	9	9	9	9	9
С	Ν	Т	0	1	١	9	9	9	•	9	9	9	9	9	9

#### 7.Firmware update

For CT16-ER2 it's possible to upgrade firmware via communication tools.

Here is an overview of operation.

Firmware is updated via USB communication line, and the Counter is connected with PC with USB cable.

Beforehand, please download the version up file (latest version) from HP site.

Hereafter, FLASH ROM write-in software assumes that it has prepared beforehand.

Please refer to "1st time of version up" at the last of this section, if FLASH ROM write-in software is not prepared.

#### Version up procedure

1.Execute FLASH ROM write-in software "FWRITE.exe".

CPU Type	Options Run soon after writing.
H8SX1668.FWI Bro	
COM Port	Verify after writing
COM5	Wait-parameter 1
	Fast Transfer
	▼ Enable Fast Boudrate Clock(Hz)
Boudrate	38400 - 12000000
19200(8-18MHz)	
🖉 Write 🗙 Abort 🧣	Help 🔚 Settings 🕎 Ex

Please set up like the left window. Please input a deemed port number to a COM port, when the USB connection is made.

Please refer to the section 2-3 for details.

2.Move to write mode.

To move to write mode, please continue pushing the button SW which is showing in the RES/FWR hole of the front panel 3 seconds or more. (The Counter will be reset, if the pushing time is shorter.) You can judge whether it has moved to Write mode or not, if the next session (write program into ROM) is succeeded.

3.After click, to erase ROM is started. And then the file to write in is required, soon.

It takes 1 to 2 seconds to write the version up file.

4.Press the Exit button to complete write in.

Please turn off the power switch and wait 5 to 6 seconds or more. Please turn on the power switch,

a new program will start. The following data beforehand are saved.

LAN data's (IP address etc.), preset values, etc.

#### When updating for the first time

When the update is the first time, you need the software for writing the program into Flash ROM. Please ask us to send the software, and we will send the software. Because, the software is

not uploaded to our homepage.

USB communication must be set up to PC, and USB driver have to be installed to PC.

Please refer to "2–3. setting USB communication".

he preparation of FRASH ROM writing software.

 Please execute FWRITE.exe that is sent from us. The window like the below will appear. At first, please select "H8SX1668.FWI"

in "CPU type".

2.Please activate "Fast Transfer Enable",
and activate "Fast Transfer Enable".
Don't need to change Boudrate 19200(8 $\sim$ 18MHz)
and Fast Boudrate 38400

Empty Empty Empty Empty CPU Type Bro	Options Run soon after writing
COM Port	Verify after writing Wait-parameter
Boudrate	Fast Transfer Fast Boudrate BRR Calc. 38400  12000000
& Write X Abort	Help 🔄 Settings 🕎 Exit

3.After the preparation, the writing software become like the picture.

The software remembers the inputs, the same inputs will appear at the next time. Please move to the section "version up procedure 1" for update.

8.Synchronous drive of multi units

It's possible to operate multi units synchronously.

Then CTXX-01 contains XX CH counters, it's possible to count more channels at synchronous mode using multi units of the same series.

Here are procedures of this usage.

Connect the RUN signal (TTL OUT) of first unit to the GATE signal (TTL IN) port of second unit. It's the same way to the third unit.

Send "DSAS" command to latter unit. The latter units don't stop counting automatically.

Send "START" command to latter unit. The latter units start counting action.

Depend on your usage, put on "GATE" signal to first unit.

Depend on your usage, preset timer stop command to first unit. ("CLTM", "ENTS", "STPRdddd")

Depend on your usage, preset counter stop command to first unit. ("CLPC","ENCS","SCPRdddd")

Activate count mode of first unit by the command "START".

This procedure activate more than one unit at the same timing chart.

Similarly, if you use several CTXX-01E, you will acquire multi channels data with gate signal data acquisition.

9. Designation and cancellation of RUN output TTL pulse width  $10\,\mu$  s at the minimum

A RUN TTL level is outputted when the Counter is busy.

When connecting this signal to other equipment and taking a synchronous, since a pulse width is short, a reliability may be unable to be kept. For example, since the progress of the Counter is saved in the memory by internal timer synchronous, OFF time will be set to the minimum time that is 120ns, if ON time is set to 10ms and OFF time is set to  $0 \mu$  s. However, even if this signal is connected to other equipments, it may not work well because of the short pulse width. When RUN output is narrower than  $10 \mu$  s, please execute the command "MIN10U\_EN", it makes the minimum pulse width  $10 \mu$  s. MIN10U\_DS is the command to disable "MIN10U\_EN".

Please send the command "MIN10U?" to know the status, reply is "EN" or "DS".

10. Regulations and guidelines

Regarding CT16-ER2 when it receives data read command, it stops count and timer action for 120 ns. This stopping period is essential to get latest data to latch 32 bits count data. If you read out count data 20 times/sec, total stopping period of counter is  $120ns \times 20 = 2.4 \mu s/sec$ .

Even if you read one or all counter at once, all counter and timer stops simultaneously, and

stopping period is always 120ns. Therefore, you may read data by minimum commands.

On timer stop mode or counter stop mode, there is no error measurement caused by counter stop on reading. For example, a Counter has been set to stop after 1 second by timer stop mode.

If counting value read is done 10 times in 1 second, as compared with the time of not doing a readout, a timer will stop behind  $1.2 \mu$  s (= 120ns x 10times).

On the other hand, the Counter stopped a total of 1.2 microseconds that is the same period of the Timer. And the Counter and the Timer has finished the action at the same time.

Therefore, it means that the counting action was done by the specified time.

When in counting pulse during "GATE" signal which comes from outside, you'll notice that counting period is shorter than read out period.

When in timer stop mode or counter stop mode, there is no dead time to read out count values.

 $(\bigstar)$  Notes when multiple counter units at simultaneous control

(See 7.Synchronous operation by multi counter units.)

In case of using multiple counter units at simultaneous control, if you read count in progress data of each units, only units which are read count data stop count operation in 120ns.

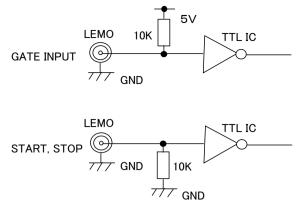
Therefore, note that it occurs some errors among count data of modules because of condition of count pulse, timing of reading, and dispersion of times of reading.

Example: Case of reading 20 times a second to one module only

This module have 120ns \* 10 =  $1.2 \ \mu$  s delay in every seconds.

Count error occurs by  $1.2 \,\mu$  s/s(0.00012%)

11. Interface with external devices



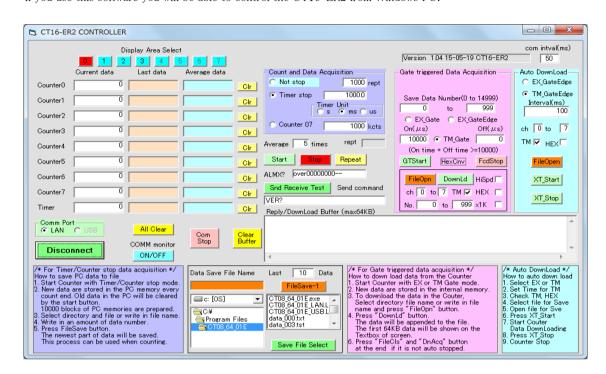
 Regarding to remote controlled input termination switch (2019/10/29 new functionality) Products that supports remote controlled input termination selection can use the following commands to control input termination type.

IN??00 IN??08	Query termination type for channels 0 to 7. Query termination type for channels 8 to 15.
THI?ALL THI?x	Switch all channels to TTL Hi-Z termination. Switch channel x (where x=0,2,4,,14) to TTL Hi-Z termination. (Channel x+1's setting will follow that on channel x)
T50?ALL T50?x	Switch all channels to TTL 50 Ohm termination. Switch channel x (where x=0, 2, 4, $\cdots$ , 14) to TTL 50 Ohm termination. (Channel x+1's setting will follow that on channel x)
NIM?ALL NIM?x	Switch all channels to NIM termination. Switch channel x (where x=0,2,4,,14) to NIM termination. (Channel x+1's setting will follow that on channel x)

#### 13.Trial Software

In Ct16-ER2, Windows control software, which has been in use in CT08-01E will be used. From our web site, please download and use the latest version.

If you use this software you will be able to control the CT16-ER2 from Windows PC.



## 14. Performance and specifications

nance and specific POWER	AC90~240V 10	W			
Counter	Select input mode from TTL Hi–Z (factory setting), TTL 50 $\Omega$ and NIM level				
Counter	via command line.				
	TTL Input level Voltage level 3.3V or 5V				
	$(3.3V \sim 5V)$		$\Omega \times \Omega$ or $50 \Omega$ Count frequency more 100MHz		
	NIM Input level		t level $-12\text{mA} \sim -36\text{mA}$ : "1" $-4\text{mA} \sim +20\text{mA}$ : "0"		
	i titti input iovor	Zin = 50			
	Input Connector		ERA00250CTL		
	Channels		hannels (CH7 is preset counter) xx : 8, 16		
	digit of count				
Encorder	type	32bits(0~4,294,967,295) Line driver or Open collector ( phaseA,B type)			
	input frequency	0~1MHz			
Counter		5V for encorder			
	power supply Channels				
	Channels	2ch (CT08-ER2: ch8, ch9/CT16-ER2:ch15,ch16) 32bit(0~4,294,967,295)			
	digit of count				
	termination	120 Ω selectable (when Line Driver type)			
timer	Number of ch.	1 channel 40bit $1 \sim 1,099,511,627,775 \mu$ s			
	Resolution	$0.000001 \text{sec}(1 \mu \text{s})$ Accuracy $0.005\%$			
	Preset time	$1 \sim 1,099,511,627,775 \mu$ s or ms			
fixed counter	Number of ch.		el CH7 Fixed		
	Preset count		4,294,967 Kcts or cts		
Count mode	single mode	By star	t trigger or "STRT" command, CT08-ER2 counts		
		input pulse once within preset time or count. Count stops			
		immediately by stop trigger or "STOP" command.			
		If you p	rohibit preset timer stop and count, count operation		
		never s	top unless using stop trigger or "STOP" command.		
Count data	synchronous	Store total data automatically up to 10,000 times on the			
acquisition mode	gate mode	timing of turning OFF synchronous gate signal.			
(save to RAM)		Over 1ms the total time of gate ON and OFF requires.			
	synchronous	Store to	otal data automatically up to 10,000 times on the		
	clock mode	timing of turning OFF synchronous clock signal.			
	Over 1ms the total time of clock RUN and OFF requires.				
Gate in TTL	TTL Gate input enables count mode control with all channels and timer.				
	Open or "H" level is count mode. You can invert logic level by inner switches.				
	Used as a synchronous signal on gate synchronous data acquisition mode.				
LED in counting	In count mode LED turn on "green"				
Signal out in	TTL output show	TTL output shows counter is now operating.			
counting	If you use some modules, you can activate them simultaneously by the				
(RUN OUT)	highest module to connect between "TTL output" and "TTL gate in"				
	on another module. You can invert logic level by inner switches.				
	If the pulse width is narrower than 10us, it makes the pulse width $10 \mu$ s.				
Control input	Count start input (by TTL rising edge), count stop input (by TTL rising edge)				
Control Input	You can invert logic level by inner switches.				
LCD display	number of charac	-	6 columns x 2 lines		
	value		ount data, timer data, preset count data, timer preset data		
	count value		$\sim 4,294,967,295$ cts		
	timer value				
scaling					
scaling Communication	Can use scaling function				
	LAN(TCP/IP SOCKET CONNECTION, possible to connect 8connections), USB				
	upgrade firmware software by communication				
Case	EIA2U (H88*W482*D330) For the further information, feel free to ask us				

For the further information, feel free to ask us.

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